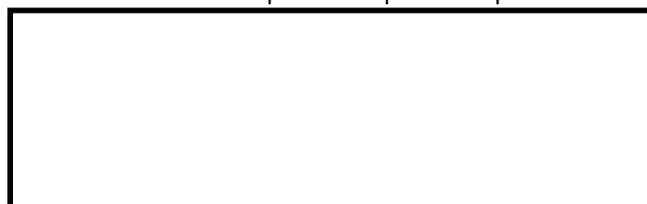


Oil Pattern Distance	44	Reverse Brush Drop	39	Oil Per Board	Multi ul
Forward Oil Total	13.28 mL	Reverse Oil Total	17.765 mL	Volume Oil Total	31.045 mL
Tank Configuration	A Only	Tank A Conditioner	CURVE	Tank B Conditioner	CURVE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	45	14	3	A	74	0.0	1.9	1.9	3330
2	8L	8R	1	50	18	3	A	25	1.9	4.4	2.5	1250
3	10L	10R	2	50	18	3	A	42	4.4	9.5	5.1	2100
4	11L	11R	2	50	18	3	A	38	9.5	14.6	5.1	1900
5	12L	12R	4	50	18	3	A	68	14.6	24.8	10.2	3400
6	14L	14R	2	50	22	3	A	26	24.8	31.0	6.2	1300
7	2L	2R	0	50	26	3	A	0	31.0	44.0	13.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	55	30	3	A	0	44.0	36.0	-8.0	0
2	12L	12R	1	55	18	3	A	17	36.0	33.5	-2.5	935
3	10L	10R	3	55	18	3	A	63	33.5	25.9	-7.6	3465
4	9L	9R	4	55	18	3	A	92	25.9	15.7	-10.2	5060
5	8L	8R	2	55	18	3	A	50	15.7	10.6	-5.1	2750
6	7L	7R	1	55	14	3	A	27	10.6	8.7	-1.9	1485
7	2L	2R	2	55	14	3	A	74	8.7	4.8	-3.9	4070
8	2L	2R	0	55	14	3	A	0	4.8	0.0	-4.8	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.42	1.61	1.01	1.01	1.61	6.42

