

|                      |            |                    |           |                    |           |
|----------------------|------------|--------------------|-----------|--------------------|-----------|
| Oil Pattern Distance | 42         | Reverse Brush Drop | 39        | Oil Per Board      | Multi ul  |
| Forward Oil Total    | 14.06 mL   | Reverse Oil Total  | 16.155 mL | Volume Oil Total   | 30.215 mL |
| Tank Configuration   | Multi Tank | Tank A Conditioner | Kegel     | Tank B Conditioner | Kegel     |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 3     | 50   | 18    | 3      | A    | 111     | 0.0   | 5.1  | 5.1  | 5550  |
| 2 | 7L    | 7R   | 1     | 50   | 18    | 3      | A    | 27      | 5.1   | 7.6  | 2.5  | 1350  |
| 3 | 9L    | 9R   | 2     | 45   | 18    | 3      | A    | 46      | 7.6   | 12.7 | 5.1  | 2070  |
| 4 | 10L   | 10R  | 2     | 45   | 18    | 3      | A    | 42      | 12.7  | 17.8 | 5.1  | 1890  |
| 5 | 10L   | 10R  | 2     | 40   | 18    | 3      | A    | 42      | 17.8  | 22.9 | 5.1  | 1680  |
| 6 | 11L   | 11R  | 2     | 40   | 18    | 3      | A    | 38      | 22.9  | 28.0 | 5.1  | 1520  |
| 7 | 2L    | 2R   | 0     | 40   | 22    | 3      | A    | 0       | 28.0  | 35.0 | 7.0  | 0     |
| 8 | 2L    | 2R   | 0     | 40   | 26    | 3      | A    | 0       | 35.0  | 42.0 | 7.0  | 0     |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 30    | 3      | B    | 0       | 42.0  | 37.0 | -5.0  | 0     |
| 2 | 11L   | 11R  | 2     | 50   | 18    | 3      | B    | 38      | 37.0  | 31.9 | -5.1  | 1900  |
| 3 | 10L   | 10R  | 2     | 50   | 18    | 3      | B    | 42      | 31.9  | 26.8 | -5.1  | 2100  |
| 4 | 9L    | 9R   | 4     | 55   | 18    | 3      | B    | 92      | 26.8  | 16.6 | -10.2 | 5060  |
| 5 | 8L    | 8R   | 3     | 55   | 18    | 3      | B    | 75      | 16.6  | 9.0  | -7.6  | 4125  |
| 6 | 7L    | 7R   | 2     | 55   | 14    | 3      | B    | 54      | 9.0   | 5.1  | -3.9  | 2970  |
| 7 | 2L    | 2R   | 0     | 55   | 14    | 3      | B    | 0       | 5.1   | 0.0  | -5.1  | 0     |

Cleaner Ratio Main Mix                      NA              Forward

Cleaner Ratio Back End Mix                NA              Reverse

Cleaner Ratio Back End Distance          NA              Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle:Inside   | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 6.79           | 1.29           | 1               | 1               | 1.29           | 6.79           |

